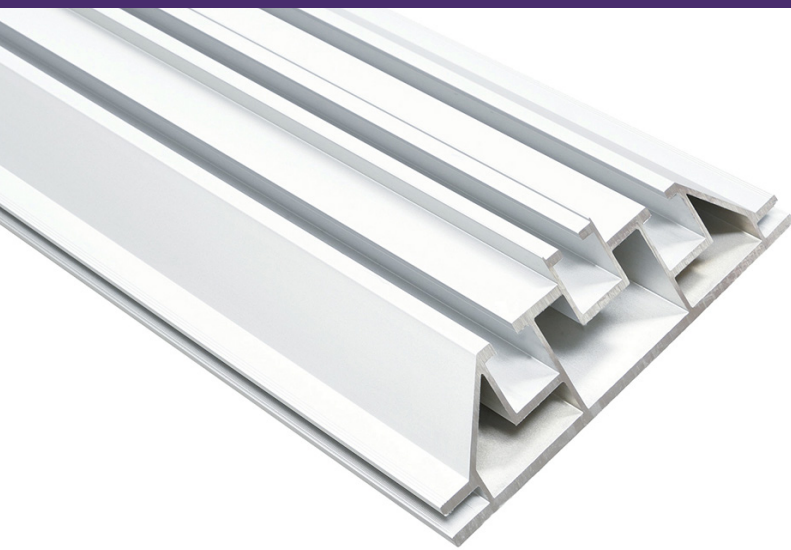


VAIL - 180D

RESORT EXTRUSIONS

PRODUCT CODE: VAIL-180D



Product Features

The VAIL-180D is a double-sided extrusion with a profile width of 180 mm (7.09 in.). Having a solid outside finish, VAIL-180D is the widest Resort Extrusion that is best used as a free-standing display. Connecting hardware is doubled-up on the Vail-180D for maximum sturdiness. The spine of the VAIL-180D gives 3 different placements for inserting connecting hardware, or for lights as desired. When installing the fabric graphic, the silicone beading can fit slightly more than 12 mm (.47 in.) deep and 3 mm (.11 in) wide into the silicone beading trough. This extrusion is compatible with edge-lights or ladder lights (can be back-lit).

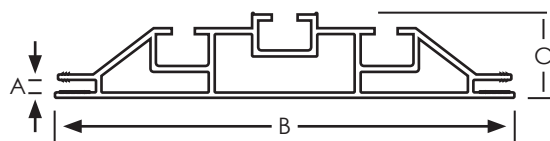
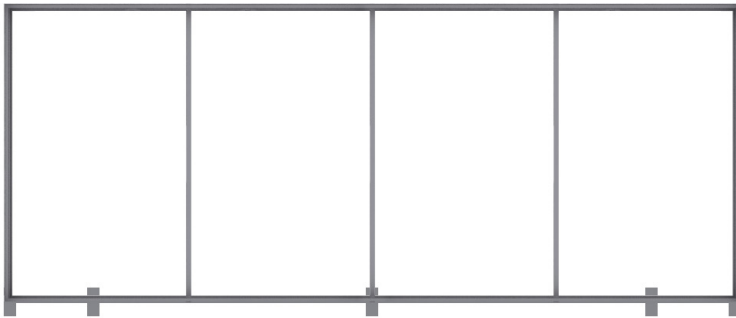
Specs

Specifications:

- 180mm.(7.0in.) wide aluminum profile
- Designed for large graphic display
- Double-sided graphic display
- Accepts 12mm x 3mm.keder
- Freestanding display
- Backlit and non-backlit options available

Features:

- Materials: Stretch Fabric or Dye Sub Backlit
- Print Process: Paper Transfer Dye Sub Printing
- Warranty: One (1) year on graphics
Lifetime on hardware
- Shipping Weight: Varies Depending on Size*
- Shipping Dimensions: Varies Depending on Size*



A = 4 mm.

B = 180 mm.

C = 34 mm.



Tool Free Locks



Optional LED Edge Lights

Standard Frame Sizes (W' x H')

8 x 10	11 x 8	20 x 8
8 x 11	11 x 9	20 x 9
8 x 12	11 x 10	20 x 10
9 x 10	12 x 8	25 x 8
9 x 11	12 x 9	25 x 9
9 x 12	12 x 10	25 x 10
10 x 8	15 x 8	30 x 8
10 x 9	15 x 9	30 x 9
10 x 10	15 x 10	30 x 10

VAIL - 180D

RESORT EXTRUSIONS

PRODUCT CODE: VAIL-180D



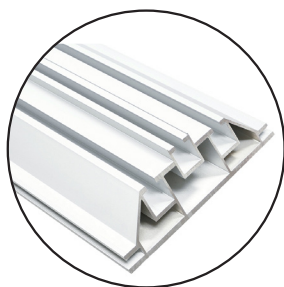
Free Standing
Option

Backlit
Option

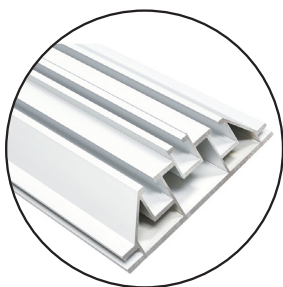
Tool Free
Option

PARTS LIST

Frame Size	Horizontal VAIL-180D	Vertical VAIL-180D	RESORT-TFCRNR	RESORT-TFCNT	VAIL-MAM-40C	ALPINE-42H-CENTCON	VAIL-SF-SET	VAIL-BF	ALLEN-4mm	LACAJA
8 x 10	4	4	8	4	2	1	2	2	1	1
8 x 11	4	4	8	4	2	1	2	2	1	1
8 x 12	4	4	8	4	2	1	2	2	1	1
9 x 10	4	4	8	4	2	1	2	2	1	1
9 x 11	4	4	8	4	2	1	2	2	1	1
9 x 12	4	4	8	4	2	1	2	2	1	1
10 x 8	4	4	8	8	2	1	2	2	1	1
10 x 9	4	4	8	8	2	1	2	2	1	1
10 x 10	4	4	8	8	2	1	2	2	1	1
11 x 8	4	6	8	12	4	2	2	2	1	1
11 x 9	4	6	8	12	4	2	2	2	1	1
11 x 10	4	6	8	12	4	2	2	2	1	1
12 x 8	4	6	8	12	4	2	2	3	1	1
12 x 9	4	6	8	12	4	2	2	3	1	1
12 x 10	4	6	8	12	4	2	2	3	1	1
15 x 8	6	6	8	12	4	2	2	3	1	2
15 x 9	6	6	8	12	4	2	2	3	1	2
15 x 10	6	6	8	12	4	2	2	3	1	2
20 x 8	8	8	8	16	6	3	2	4	1	2
20 x 9	8	8	8	16	6	3	2	4	1	2
20 x 10	8	8	8	16	6	3	2	4	1	2
25 x 8	10	10	8	20	8	4	2	5	1	3
25 x 9	10	10	8	20	8	4	2	5	1	3
25 x 10	10	10	8	20	8	4	2	5	1	3
30 x 8	12	12	8	24	10	5	2	6	1	4
30 x 9	12	12	8	24	10	5	2	6	1	4
30 x 10	12	12	8	24	10	5	2	6	1	4



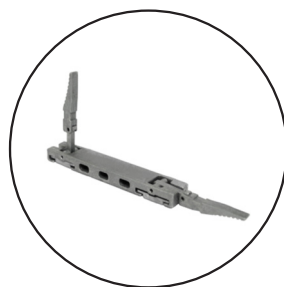
Horizontal Profile
SKU: VAIL-180D



Horizontal Profile
SKU: VAIL-180D



Resort Tool Free Corner
SKU: RESORT-TFCRNR



Resort Tool Free
Center Connector
SKU: RESORT-TFCNT



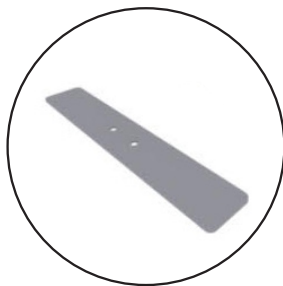
Center Support Strut
SKU: VAIL-MAM-40C



Support Strut Split Connector
SKU: ALPINE-42H-CENTCON



Vail Side Foot
SKU: VAIL-SF-SET



Vail Bottom Foot
SKU: VAIL-BF



Allen Key 4mm
SKU: ALLEN-4mm



La Caja Hardcase
SKU: LACAJA



Free Standing
Option

Backlit
Option

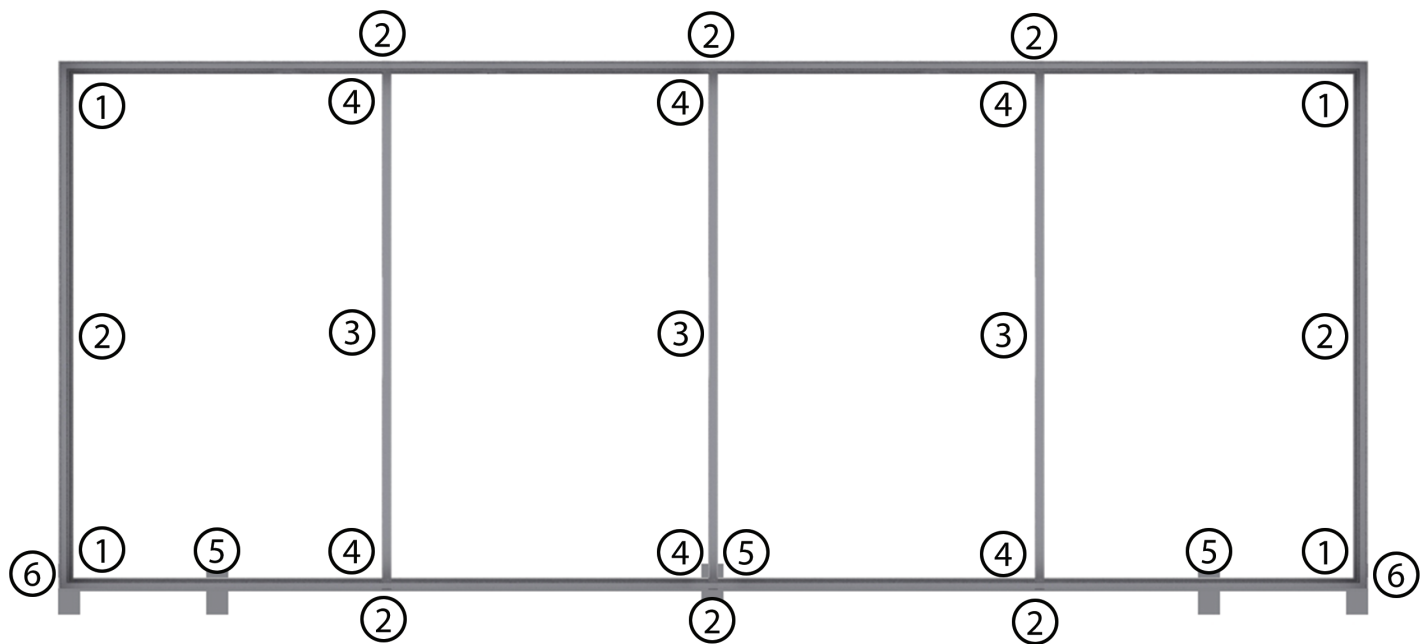
Tool Free
Option

SHIPPING INFO

Frame Size	Box Dims	Box Qty	Weight (lbs)
Vail180DB-8x10GO	Poly Bag	1	4
Vail180DB-8x10GP	67" x 18" x 11.5"	1	50
Vail180DB-8x10HQ	67" x 18" x 11.5"	1	42
Vail180DB-8x11GO	Poly Bag	1	5
Vail180DB-8x11GP	67" x 18" x 11.5"	1	57
Vail180DB-8x11HQ	67" x 18" x 11.5"	1	47
Vail180DB-8x12GO	Poly Bag	1	5
Vail180DB-8x12GP	67" x 18" x 11.5"	1	58
Vail180DB-8x12HQ	67" x 18" x 11.5"	1	48
Vail180DB-9x10GO	Poly Bag	1	6
Vail180DB-9x10GP	67" x 18" x 11.5"	1	51
Vail180DB-9x10HQ	67" x 18" x 11.5"	1	39
Vail180DB-9x11GO	Poly Bag	1	5
Vail180DB-9x11GP	67" x 18" x 11.5"	1	58
Vail180DB-9x11HQ	67" x 18" x 11.5"	1	48
Vail180DB-9x12GO	Poly Bag	1	6
Vail180DB-9x12GP	67" x 18" x 11.5"	1	61
Vail180DB-9x12HQ	67" x 18" x 11.5"	1	49
Vail180DB-10x8GO	Poly Bag	1	4
Vail180DB-10x8GP	67" x 18" x 11.5"	1	50
Vail180DB-10x8HQ	67" x 18" x 11.5"	1	42
Vail180DB-10x9GO	Poly Bag	1	5
Vail180DB-10x9GP	67" x 18" x 11.5"	1	53
Vail180DB-10x9HQ	67" x 18" x 11.5"	1	43
Vail180DB-10x10GO	Poly Bag	1	5
Vail180DB-10x10GP	67" x 18" x 11.5"	1	62
Vail180DB-10x10HQ	67" x 18" x 11.5"	1	52
Vail180DB-11x8GO	Poly Bag	1	5
Vail180DB-11x8GP	67" x 18" x 11.5"	1	62
Vail180DB-11x8HQ	67" x 18" x 11.5"	1	52
Vail180DB-11x9GO	Poly Bag	1	5
Vail180DB-11x9GP	67" x 18" x 11.5"	1	63
Vail180DB-11x9HQ	67" x 18" x 11.5"	1	53
Vail180DB-11x10GO	Poly Bag	1	6
Vail180DB-11x10GP	67" x 18" x 11.5"	1	66
Vail180DB-11x10HQ	67" x 18" x 11.5"	1	54
Vail180DB-12x8GO	Poly Bag	1	5
Vail180DB-12x8GP	67" x 18" x 11.5"	1	65
Vail180DB-12x8HQ	67" x 18" x 11.5"	1	55
Vail180DB-12x9GO	Poly Bag	1	6
Vail180DB-12x9GP	67" x 18" x 11.5"	1	69
Vail180DB-12x9HQ	67" x 18" x 11.5"	1	57

Frame Size	Box Dims	Box Qty	Weight (lbs)
Vail180DB-12x10GO	Poly Bag	1	6
Vail180DB-12x10GP	67" x 18" x 11.5"	1	69
Vail180DB-12x10HQ	67" x 18" x 11.5"	1	57
Vail180DB-15x8GO	Poly Bag	1	6
Vail180DB-15x8GP	67" x 18" x 11.5"	2	68
Vail180DB-15x8HQ	67" x 18" x 11.5"	2	56
Vail180DB-15x9GO	Poly Bag	1	7
Vail180DB-15x9GP	67" x 18" x 11.5"	2	71
Vail180DB-15x9HQ	67" x 18" x 11.5"	2	57
Vail180DB-15x10GO	Poly Bag	1	8
Vail180DB-15x10GP	67" x 18" x 11.5"	2	73
Vail180DB-15x10HQ	67" x 18" x 11.5"	2	57
Vail180DB-20x8GO	Poly Bag	1	8
Vail180DB-20x8GP	67" x 18" x 11.5"	2	86
Vail180DB-20x8HQ	67" x 18" x 11.5"	2	70
Vail180DB-20x9GO	Poly Bag	1	9
Vail180DB-20x9GP	67" x 18" x 11.5"	2	97
Vail180DB-20x9HQ	67" x 18" x 11.5"	2	79
Vail180DB-20x10GO	Poly Bag	1	10
Vail180DB-20x10GP	67" x 18" x 11.5"	2	93
Vail180DB-20x10HQ	67" x 18" x 11.5"	2	73
Vail180DB-25x8GO	Poly Bag	1	10
Vail180DB-25x8GP	67" x 18" x 11.5"	3	102
Vail180DB-25x8HQ	67" x 18" x 11.5"	3	82
Vail180DB-25x9GO	Poly Bag	1	11
Vail180DB-25x9GP	67" x 18" x 11.5"	3	107
Vail180DB-25x9HQ	67" x 18" x 11.5"	3	85
Vail180DB-25x10GO	Poly Bag	1	13
Vail180DB-25x10GP	67" x 18" x 11.5"	3	211
Vail180DB-25x10HQ	67" x 18" x 11.5"	3	85
Vail180DB-30x8GO	Poly Bag	1	12
Vail180DB-30x8GP	67" x 18" x 11.5"	4	118
Vail180DB-30x8HQ	67" x 18" x 11.5"	4	96
Vail180DB-30x9GO	Poly Bag	1	14
Vail180DB-30x9GP	67" x 18" x 11.5"	4	122
Vail180DB-30x9HQ	67" x 18" x 11.5"	4	98
Vail180DB-30x10GO	Poly Bag	1	15
Vail180DB-30x10GP	67" x 18" x 11.5"	4	127
Vail180DB-30x10HQ	67" x 18" x 11.5"	4	97

SETUP INSTRUCTIONS

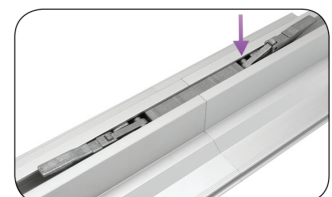
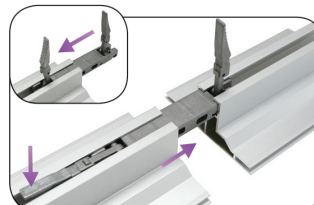


1. Corner Locks



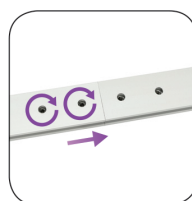
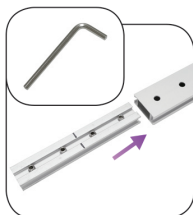
With both levers up, slide into the two outer channels of the extrusion! Then slide the side extrusion onto the Tool Free Connectors. Press all levers down to secure.

2. Split Connectors*



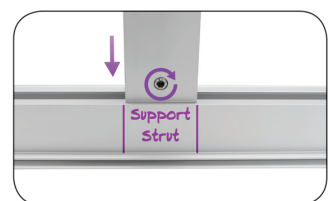
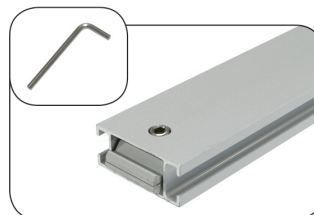
With both levers up, slide locks into the outer channels of the extrusion. Then attach other extrusion onto the Tool Free Split Connectors. Press all levers down to secure.
*Split connector quantities will vary depending on width of frame.

3. Strut Split Connectors



Remove screws from split connector and insert into one end of the strut. Align hole on strut with connector and then insert screws and tighten with provided allen key. Repeat process for other side of the strut to complete assembly.

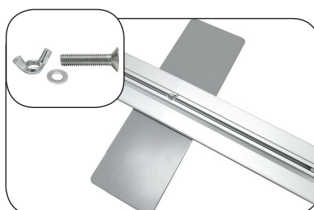
4. Strut Connection*



Make sure end locks are in the closed position (turn screw counterclockwise to close) and then insert into channel on frame or strut it will be connected to. Tighten screw with provided tool to lock the strut in place.

*Strut quantities will vary depending on width of frame.

5. Bottom Foot Installation



Bottom Foot

- Remove wing-nuts from bolts.
- Align foot holes with holes on bottom extrusion.
- Replace wing-nuts and tighten by hand or use allen key provided.

*Foot quantities will vary depending on width of frame.

6. Side Mount Foot Installation



Side Mount Foot

- Remove wing-nuts from bolts.
- Align foot holes with holes on the bottom of the vertical extrusion.
- Replace wing-nuts and tighten by hand or use allen key provided.